

126. A Reinvestigation of the α -Alkylation of 4-Monosubstituted 2-Phenyloxazol-5(4*H*)-ones ('Azlactones'): A General Entry into Highly Functionalized α,α -Disubstituted α -Amino Acids

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Dedicated to Prof. R. E. Ireland on the occasion of his 65th birthday

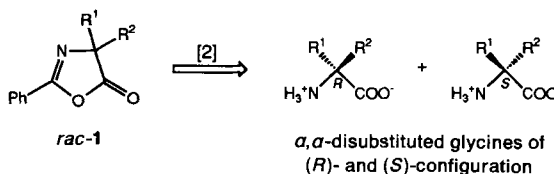
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Novel, more reliable and general reaction conditions for the α -alkylation of 4-monosubstituted 2-phenyloxazol-5(4*H*)-ones (= 4-monosubstituted 2-phenyl-azlactones) *rac*-**2** to 4,4-disubstituted 2-phenyloxazol-5(4*H*)-ones *rac*-**1** were found (Scheme 2). Thus, a whole range of highly functionalized *rac*-**1** were prepared in medium-to-good overall yields (40–90%, see Table). Azlactones *rac*-**1** are ideal precursors for the synthesis of optically pure α,α -disubstituted (*R*)- and (*S*)- α -amino acids.

1. Introduction. – Among the growing family of non-coded amino acids, the α,α -disubstituted glycines play an important role, due to their ability to induce and stabilize different types of conformations when incorporated into small peptides [1].

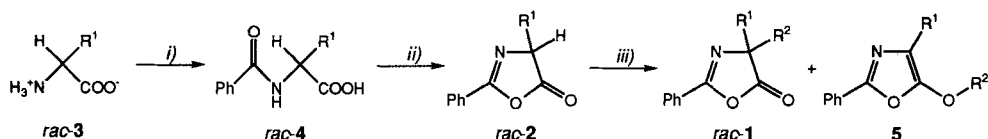
Recently, we presented a general approach for the synthesis of enantiomerically pure open-chain and cyclic α,α -disubstituted amino acids [2] which is based on the observation that racemic 4,4-disubstituted 2-phenyl(or methyl)oxazol-5(4*H*)-ones *rac*-**1** (Scheme 1) can be efficiently resolved by reaction with optically pure amines derived from L-phenylalanine [2–5].

Scheme 1



There are several known approaches for the synthesis of the crucial racemic 4,4-disubstituted 2-phenyloxazol-5(4*H*)-ones *rac*-**1** [2]. Among those, the α -alkylation of 4-monosubstituted 2-phenyloxazol-5(4*H*)-ones *rac*-**2** [6–9], originally described by Steglich and coworkers [6], constitutes the most straightforward and versatile approach. This α -alkylation of *rac*-**2**, however, gives only good yields of *rac*-**1** in the case of highly reactive electrophiles such as benzyl bromide, allyl bromide, and propargyl bromide. For less reactive electrophiles, major side reactions like *O*-alkylation to oxazoles to type **5**

Scheme 2



i) Aq. NaOH soln., $PhCOCl$. ii) DCC, CH_2Cl_2 , $0^\circ \rightarrow r.t.$ iii) R^2-X , NaH, solvent (see Table).

(Scheme 2) and dimerization to *Ruegheimer* compounds [10] reduce significantly the yields of the desired products of type **1** [7] [8].

The 4-monosubstituted azlactones **rac-2** can be obtained in high yields by *Schotten-Baumann* benzoylation [11] of the corresponding racemic amino acids **rac-3** and subsequent dehydration of the *N*-benzoylated amino acids **rac-4** (Scheme 2).

Since the azlactones **rac-1** are the key precursors in our synthetic approach to optically pure α,α -disubstituted (*R*)- and (*S*)- α -amino acids and for reasons associated with the side reactions of the α -alkylation of 4-monosubstituted azlactones **rac-2** mentioned above, we aimed at improving the conversion **rac-2** \rightarrow **rac-1**. We found that inverse addition of NaH dispersion to a mixture of **rac-2** and excess of the corresponding electrophile in *N,N*-dimethylformamide (DMF) at 10 – 15° followed by stirring at room temperature gave medium to good yields of **rac-1**. This procedure is general and easy to perform and gives reliable and reproducible yields also when working on larger scales.

2. α -Alkylation of 4-Monosubstituted 2-Phenylloxazol-5(4*H*)-ones (rac-2**).** – During earlier work [2] [6] [7] we found that *N*-benzoylated amino acids of type **4** (Scheme 2) were superior to the *N*-acetylated analogues, both in terms of higher yields in their preparation as well as in terms of the efficacy of the separation of the corresponding diastereoisomeric peptides and their cleavage [2]. It was also established that the 2-phenyl group in the azlactones **rac-2** was favourable for the α -alkylations [6] [7]. Thus, we primarily focussed on the α -alkylations of 4-monosubstituted 2-phenyl-azlactones **rac-2**.

The starting *N*-benzoylated amino acids **rac-4** were synthesized in high yields under standard *Schotten-Baumann* conditions [11] from the corresponding commercially available amino acids **rac-3** (Scheme 2). Due to their relative instability, the azlactones **rac-2** were prepared from **rac-4** *in situ* by treatment with *N,N'*-dicyclohexylcarbodiimide (DCC) in CH_2Cl_2 , filtration of the corresponding urea, and evaporation. The dried crude **rac-2** were then subjected immediately to the α -alkylations with a variety of electrophiles R^2-X (results in the Table): Addition of solid NaH dispersion (55% in oil, *ca.* 1.1 equiv.) under Ar to **rac-2** and R^2-X (1.2–5.0 equiv.) in DMF (*Method B*) or DMF/THF 1:1 (*Method C*) at 10 – 15° and subsequent stirring at room temperature yielded the desired azlactones **rac-1** in good overall yields. Due to the formation of precipitates during the reactions and because of inverse addition, we anticipated that only small amounts of the enolates of **rac-2** would be in solution, thus minimizing the undesired self-condensation. Usually these precipitates formed during the addition of the NaH dispersion, indicating the low solubility of the sodium enolates of **rac-2** in DMF (*Method B*). In certain cases, addition of THF (*Method C*) was beneficial for the α -alkylation. Concerning the choice of the substituents R^1 and R^2 , we primarily focussed on the synthesis of **rac-1** bearing two

substituents corresponding to side chains of proteinogenic amino acids (so-called 'α-chimeras').

From the selected examples described in this work, the following conclusions can be drawn (see *Table*): 1) Reactive electrophiles $R^2 - X^1$) like 4-MeOC₆H₄CH₂Cl and X-CH₂COOR³ ($R^3 = t$ -Bu, Et, Bn; X = Cl, Br) gave high yields of **1b** (from **2a**), **1e** (from **2b**), **1f** (from **2b**), **1g** (from **2b**), **1l** (from **2c**), **1m** (from **2d**), **1o** (from **2e**), and **1s** (from **2g**) using *Methods B* and *C*. These *rac*-**1** can be regarded as precursors for the synthesis of α-substituted tyrosines and aspartates. 2) α-Methylation using MeI as electrophile gave respectable yields of **1a** (from **2a**), **1d** (from **2b**), **1k** (from **2c**), **1q** (from **2f**), and **1r** (from **2g**) using primarily *Method B*. 3) Iodomethylation using CH₂I₂ produced in moderate to good yields 4-iodomethylated azlactones **1c** (from **2a**), **1h** (from **2b**), **1n** (from **2d**), and **1p**

Table. α-Alkylation of the 4-Monosubstituted 2-Phenyloxazol-5(4H)-ones *rac*-**2** to the 4,4-Disubstituted 2-Phenyloxazol-5(4H)-ones *rac*-**1**

Entry	<i>rac</i> - 2	R^1	$R^2 - X$	Products (yield [%] ^a)		Method
				<i>rac</i> - 1	5	
1	2a	<i>i</i> -Pr	Me	1a (81.5)	^{b)}	<i>B</i>
2			4-MeOC ₆ H ₄ CH ₂ Cl	1b (81.0)	^{b)}	<i>B</i>
3			CH ₂ I ₂	1c (65.2)	^{b)}	<i>B</i>
4	2b	PhCH ₂	Me	1d (67.0)	^{b)}	<i>B</i>
5			4-MeOC ₆ H ₄ CH ₂ Cl	1e (88.1)	^{b)}	<i>B</i>
6			EtOOCCH ₂ Cl	1f (75.0)	^{b)}	<i>B</i>
7			<i>t</i> -BuOOCCH ₂ Cl	1g (68.5)	5g (6.0)	<i>B</i>
8			<i>t</i> -BuOOCCH ₂ Cl	1g (69.0)	5g (8.0)	<i>C</i>
9			<i>t</i> -BuOOCCH ₂ Cl	1g (42.0)	5g (< 1.0)	<i>E</i>
10			CH ₂ I ₂	1h (76.4)	^{b)}	<i>B</i>
11			BrCH ₂ CH ₂ Br	1i (59.0 ^c)	5i (11.8 ^c)	<i>B</i>
12		Ph	Me	1k (70.0)	^{b)}	<i>B</i>
13			4-MeOC ₆ H ₄ CH ₂ Cl	1l (73.0)	^{b)}	<i>B</i>
14	2d	Me	4-MeOC ₆ H ₄ CH ₂ Cl	1m (65.0)	^{b)}	<i>B</i>
15			CH ₂ I ₂	1n (30–40 ^d)	^{b)}	<i>C</i>
16	2e	Me ₂ CHCH ₂	<i>t</i> -BuOOCCH ₂ Cl	1o (58.0)	5o (5.0)	<i>B</i>
17			<i>t</i> -BuOOCCH ₂ Cl	1o (56.0)	5o (7.0)	<i>C</i>
18			<i>t</i> -BuOOCCH ₂ Cl	1o (41.0)	5o (8.0)	<i>D</i>
19			<i>t</i> -BuOOCCH ₂ Br	1o (67.0)	5o (3.0)	<i>D</i>
20			<i>t</i> -BuOOCCH ₂ Br	1o (68.0)	5o (2.0)	<i>E</i>
21			CH ₂ I ₂	1p (82.3)	^{b)}	<i>B</i>
22		<i>t</i> -BuOOCCH ₂	Me	1q (68.0)	^{b)}	<i>B</i>
23	2g	<i>t</i> -BuOOC(CH ₂) ₂	Me	1q (46.0)	^{b)}	<i>C</i>
24			Me	1r (48.5)	^{b)}	<i>B</i>
25			Me	1r (50.0)	^{b)}	<i>C</i>
26			BnOOCCH ₂ Br	1s (57.0)	^{b)}	<i>B</i>
27			BnOOCCH ₂ Br	1s (55.0)	^{b)}	<i>C</i>

^{a)} Yields of pure isolated products after FC [13].

^{b)} Not isolated; less than 1%.

^{c)} Inseparable mixture, yields determined from ¹H-NMR spectrum.

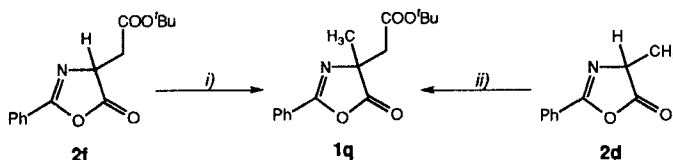
^{d)} Significant amounts of dimeric *Ruegheimer* compounds [10] were observed.

¹⁾ Other reactive electrophiles like allyl bromide, propargyl bromide, and other benzyl bromides (chlorides), originally described by *Steglich* and coworkers [6], gave high yields of *rac*-**1** using *Methods B* and *C*.

(from **2e**) following *Methods B* and *C*. These compounds were excellent precursors for the synthesis of α -alkylated serines [12]. 4) DMF turned out to be the solvent of choice since the α -alkylations took place at *ca.* 10–15° under very mild conditions, in contrast to the original procedure [6], and the amount of *O*-alkylation products **5** was minimal. Yield improvements on addition of THF (*Method C*) was not general. THF alone gave unsatisfactory results since the reaction temperatures had to be raised to 60° and the amount of *O*-alkylation products **5** increased. In some cases, to reduce *O*-alkylation 1,3-dimethyl-3,4,5,6-tetrahydropyrimidin-2(1*H*)-one (DMPU; 10%) was added to DMF (*Method D*, *Entries 18* and *19*) or the reaction carried out in pure DMPU (*Method E*, *Entries 9* and *20*).

3. Conclusions. – The present work describes a new generally applicable procedure for the efficient α -alkylation of 4-monosubstituted 2-phenyloxazol-5(4*H*)-ones *rac*-**2** with a variety of electrophiles $R^2 - X$ to give 4,4-disubstituted azlactones *rac*-**1**. A valuable feature of this approach is that depending on the ease of availability and preparation of the starting α -amino acid *rac*-**3** and the reactivity of the electrophiles $R^2 - X$, two different ways of access to *rac*-**1** can be anticipated, as schematically outlined in *Scheme 3* in the case of *rac*-**1q**.

Scheme 3



i) NaH, MeI, DMF, 0° → r.t. ii) NaH, ClCH₂COO(^tBu).

We presume that the inverse addition of solid NaH dispersion to *rac*-**2** and $R^2 - X$ in DMF, the low solubility of the formed sodium enolates of *rac*-**2** in DMF or DMF/THF 1:1, and the efficient alkylation in these solvents are responsible for the improvements of this access to *rac*-**1**. It opens interesting perspectives for the synthesis of novel optically pure (*R*)- and (*S*)- α -amino acids combining two side chains of proteinogenic or non-proteinogenic amino acids at the same C(α), so-called ' α -chimeras', from *rac*-**1** according to [2]. Work in this direction is in progress and will be published in due course.

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Experimental Part

General. All reactions with air- or moisture-sensitive reactants were carried out in oven- or flame-dried glassware under a positive pressure of dry Ar. Reaction solvents and liquid reagents were purified by distillation shortly before use. THF was distilled under Ar from Na with benzophenone ketyl as indicator, CH₂Cl₂ from powdered CaH₂, and DMF from ninhydrin and kept over 4 Å molecular sieves. All other reactants were 'reagent grade' unless described otherwise. Anal. TLC: 2.5 × 10 cm precoated TLC plates, SiO₂ 60F-254, layer thickness 0.25 mm (*E. Merck & Co.*, Darmstadt, Germany). Flash chromatography (FC): *E. Merck* SiO₂ 60 (230–400 mesh ASTM); according to [13]. M.p.: *Mel-Temp-II* apparatus *Laboratory Devices*, USA; uncorrected. IR Spectra:

Nicolet-7199-FT spectrophotometer; solids in KBr pellets, liquids as thin films; characteristic bands in cm^{-1}
 $^1\text{H-NMR}$ Spectra: *Bruker-AC-250* apparatus, at 250 MHz; SiMe_4 as internal standard; chemical shifts of signal centres and ranges in ppm (δ), J in Hz. MS: *Finnigan MS-9-AEI* or *Mat90*; m/z (rel.-%).

General Methods. – *Method A.* To a stirred mixture of *rac-3* (10.0 mmol) in CH_2Cl_2 (40) was added under Ar and ice-bath cooling DCC (2.17 g, 10.5 mmol) in small portions. The mixture was stirred for 30 min at 0° and for 1 h at r.t. and then filtered, the filtrate washed (H_2O) and evaporated, and the residue dried under reduced pressure for 2 h; crude azlactones *rac-2* which were directly used without further purification.

Method B. To a stirred soln. of crude *rac-2* (10.0 mmol) and electrophile $\text{R}^2 - \text{X}$ (12.0–50.0 mmol) in DMF (30 ml) was added under Ar and ice-bath cooling ca. 55% NaH dispersion in oil (480 mg) in small portions (temp. $< 10\text{--}15^\circ$). The mixture was stirred for 30 min at $10\text{--}15^\circ$ and for 2–4 h at r.t. was indicated and then poured onto ice (50 g), 0.1N aq. HCl (30 ml), and AcOEt (100 ml), the org. phase washed with H_2O (2×30 ml) and brine (50 ml), dried (MgSO_4), and evaporated, and the residue chromatographed (SiO_2 (250 g) AcOEt/hexane).

Method C. As described in *Method B*, except that DMF/THF 1:1 (30 ml) was used as solvent.

Method D. As described in *Method B*, except that DMF/DMPU 9:1 was used as solvent.

Method E. As described in *Method B*, except that DMPU was used as solvent.

Compounds 1a–s. *rac-4-Isopropyl-4-methyl-2-phenyloxazol-5(4H)-one (1a).* From *rac-4a* (10.0 g, 45.2 mmol) according to *Method A*. The crude *rac-2a* was treated according to *Method B* with MeI (7.7 ml, 0.123 mmol) for 3 h at r.t. Chromatography (SiO_2 (300 g) AcOEt/hexane 1:7) gave 8.0 g (81.4%) of *rac-1a*. M.p. $72\text{--}73^\circ$. IR (KBr): 3060w, 2971m, 2934w, 2875w, 1813s, 1656s, 1579w, 1492w, 1446m, 1318m, 1290m, 1201m, 1001s, 879m, 701s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 8.0–7.9 (m, 2 arom. H); 7.75–7.55 (m, 3 arom. H); 2.07 (sept., $J = 6.8$, Me_2CH); 1.44 (s, Me); 0.99, 0.86 (2d, $J = 6.8$, Me_2CH). FAB-MS: 218 ($[M + \text{H}]^+$).

rac-4-Isopropyl-4-(4-methylbenzyl)-2-phenyloxazol-5(4H)-one (1b). From *rac-4a* (2.18 g, 9.84 mmol) according to *Method A*. The crude *rac-2a* was treated according to *Method B* with 4-methoxybenzyl chloride (2.0 ml, 14.8 mmol) for 2 h at r.t. Chromatography (SiO_2 (160 g) AcOEt/hexane 1:9) and crystallization from Et_2O /hexane gave 2.57 g (80.8%) of *rac-1b*. M.p. $61.5\text{--}63.5^\circ$. IR (KBr): 3040w, 3028w, 2967w, 2836w, 1813s, 1656s, 1612m, 1581w, 1512s, 1452m, 1321m, 1295m, 1252s, 1179m, 1038m, 970m, 694s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 7.9–7.8 (m, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 7.1–7.05 (m, 2 arom. H); 6.75–6.65 (m, arom. H); 3.69 (s, MeO); 3.26, 3.09 (2d, AB, $J_{AB} = 13.7$, CH_2); 2.30 (sept., $J = 6.8$, Me_2CH); 1.15, 1.00 (2d, $J = 6.8$, Me_2CH). FAB-MS: 324 (100, $[M + \text{H}]^+$). Anal. calc. for $\text{C}_{20}\text{H}_{21}\text{NO}_3$ (323.40): C 74.28, H 6.55, N 4.33; found: C 73.97, H 6.67, N 4.24.

rac-4-(Iodomethyl)-4-isopropyl-2-phenyloxazol-5(4H)-one (1c). From *rac-4a* (1.09 g, 4.92 mmol) according to *Method A*. The crude *rac-2a* was treated with CH_2I_2 (2.0 ml, 24.6 mmol) according to *Method B* for 1.5 h at r.t. Chromatography (SiO_2 (100 g), AcOEt/hexane 1:20) and crystallization from hexane gave 1.10 g (65.2%) of *rac-1c*. White solid. M.p. $45\text{--}47^\circ$. IR (KBr): 3065w, 3038w, 2969m, 2877wm, 1813s, 1654s, 1589w, 1454w, 1448m, 1321m, 1292m, 1042s, 1022m, 881m, 693s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 8.1–8.0 (m, 2 arom. H); 7.65–7.45 (m, 3 arom. H); 3.7–3.55 (m, AB, CH_2); 2.31 (sept., $J = 6.8$, Me_2CH); 1.10, 1.02 (2d, $J = 6.8$, Me_2CH). MS: 343 (2, M^+), 301 (5), 216 (10), 174 (99), 105 (100), 77 (62), 51 (20), 41 (20).

rac-Benzyl-4-methyl-2-phenyloxazol-5(4H)-one (1d). From *rac-4b* (1.07 g, 3.98 mmol) according to *Method A*. The crude *rac-2b* was treated with MeI (0.75 ml, 11.9 mmol) according to *Method B* for 2 h at r.t. Chromatography (SiO_2 (50 g), AcOEt/hexane 1:3) and drying gave 710 mg (67.2%) of *rac-1d*. Colourless oil. IR (film): 3063w, 3031w, 2980w, 2930w, 1816s, 1655s, 1580w, 1451m, 1321m, 1290m, 1116w, 1005s, 892m, 697s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 7.9–7.8 (m, 2 arom. H); 7.5–7.4 (m, 3 arom. H); 7.2–7.1 (m, 5 arom. H); 3.23, 3.15 (ca. 2d, AB, $J_{AB} = 12.0$, CH_2); 1.62 (s, Me). MS: 265 (16, M^+), 105 (88), 91 (100), 77 (34).

rac-4-Benzyl-4-(4-methoxybenzyl)-2-phenyloxazol-5(4H)-one (1e). From *rac-4b* (1.07 g, 3.98 mmol) according to *Method A*. The crude *rac-2b* was treated according to *Method B* for 2.5 h at r.t. Chromatography (SiO_2 (100 g), AcOEt/hexane 1:3) and crystallization from AcOEt/hexane gave 1.33 g (88%) of *rac-1e*. White solid. M.p. $91\text{--}92^\circ$. IR (KBr): 3062w, 3030w, 2929w, 1806s, 1660w, 1612w, 1513s, 1452w, 1292m, 1251m, 1034w, 982s, 684s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 7.75–7.65 (m, 2 arom. H); 7.55–7.4 (m, 1 arom. H); 7.4–7.3 (m, 2 arom. H); 7.25–7.05 (m, 7 arom. H); 6.75–6.65 (m, 2 arom. H); 3.69 (s, MeO); 3.28, 3.24 (2s, 2 CH_2). MS: 371 (1, M^+), 122 (18), 121 (100), 105 (22), 77 (18).

rac-Ethyl 4-Benzyl-4,5-dihydro-5-oxo-2-phenyloxazole-4-acetate (1f). From *rac-4b* (644 mg, 2.39 mmol) according to *Method A*. The crude *rac-2b* was treated with ethyl 2-chloroacetate (1.27 ml, 11.95 mmol) for 3 h at r.t. Chromatography (SiO_2 (70 g), AcOEt/hexane 1:6) and drying gave 605 mg (75.0%) of *rac-1f*. Colourless oil. IR (film): 3069w, 3033w, 2982w, 2926w, 1820s, 1735s, 1654m, 1496m, 1452m, 1374m, 1323m, 1217m, 1101m, 1027m, 989s, 896m, 698s. $^1\text{H-NMR}$ (CDCl_3 , 250 MHz): 7.9–7.85 (m, 2 arom. H); 7.6–7.5 (m, 1 arom. H); 7.5–7.4 (m, 2 arom. H); 7.25–7.15 (m, 5 arom. H); 4.15–3.95 (m, MeCH_2O); 3.2–3.0 (m, CH_2COOEt , PhCH_2); 1.26 (t, $J = 7.1$, $\text{Me}_2\text{CH}_2\text{O}$). MS: 337 (8, M^+), 309 (8), 105 (100), 91 (90), 77 (30).

rac-(*tert*-Butyl) 4-Benzyl-4,5-dihydro-5-oxo-2-phenyloxazole-4-acetate (**1g**). From *rac*-**4b** (5.0 g, 18.64 mmol) according to *Method A*. The crude residue was treated with *tert*-butyl 2-chloroacetate (6.12 ml, 55.9 mmol) according to *Method C* for 18 h at r.t. Chromatography (SiO₂ (600 g), AcOEt/hexane 1:6) gave first 0.42 g (8.0%) of *tert*-butyl 4-benzyl-(2-phenyloxazol-5-yloxy)acetate (**5g**). Colourless oil. IR (film): 2979w, 1754s, 1740m, 1659m, 1491w, 1227m, 1154s, 730w, 695m. ¹H-NMR (CDCl₃, 250 MHz): 7.9–7.85 (*m*, 2 arom. H); 7.4–7.2 (*m*, 8 arom. H); 4.55 (*s*, OCH₂CO); 3.9 (*s*, PhCH₂); 1.48 (*s*, *t*-Bu). MS: 365 (*M*⁺).

Further elution yielded, after crystallization with hexane and drying, 3.59 g (68.6%) of *rac*-**1g**. White solid. IR (KBr): 2977m, 1817s, 1733s, 1658m, 1495w, 1156s, 745w, 700s. ¹H-NMR (CDCl₃, 250 MHz): 7.9–7.85 (*m*, 2 arom. H); 7.5–7.4 (*m*, 3 arom. H); 7.18 (*s*, 5 arom. H); 3.11, 3.08 (2*d*, *AB*, *J*_{AB} = 12, CH₂); 2.96 (*d*, *J* = 20, CH₂); 1.29 (*s*, *t*-Bu). MS: 365 (*M*⁺).

rac-4-Benzyl-4-(iodomethyl)-2-phenyloxazol-5(4H)-one (**1h**). From *rac*-**4b** (5.36 g, 19.9 mmol) according to *Method A*. The crude *rac*-**2b** was treated with CH₂I₂ (8.03 ml, 99.5 mmol) according to *Method B* for 2 h at r.t. Chromatography (SiO₂ (250 g) AcOEt/hexane 1:15→1:9) and crystallization from hexane gave 5.95 g (76.4%) of *rac*-**1h**. White solid. M.p. 107–109°. IR (KBr): 3065w, 3020w, 2959w, 1816s, 1659s, 1493w, 1451w, 1321w, 1291m, 1052m, 972m, 782w, 698s. ¹H-NMR (CDCl₃, 250 MHz): 7.95–7.85 (*m*, 2 arom. H); 7.6–7.5 (*m*, 1 arom. H); 7.5–7.4 (*m*, 2 arom. H); 7.25–7.1 (*m*, 5 arom. H); 3.66, 3.58 (2*d*, *AB*, *J*_{AB} = 10.3, CH₂I); 3.27 (*s*^{*}, PhCH₂). MS: 264 (13, *M*⁺), 105 (60), 91 (100), 77 (34), 51 (14).

rac-4-Benzyl-4-(bromoethyl)-2-phenyloxazol-5(4H)-one (**1i**). From *rac*-**4b** (5.0 g, 18.57 mmol) according to *Method A*. The crude *rac*-**2b** was treated with 1,2-dibromoethane (8.0 ml, 92.15 mmol) according to *Method C* for 18 h at r.t. Chromatography (SiO₂ (400 g), AcOEt/hexane 1:9), crystallization from hexane, and drying gave 3.85 g (58.8%) of *rac*-**1i**. White solid. M.p. 108–110°. IR (KBr): 3070w, 3033w, 1814s, 1648s, 1493w, 1450m, 1318m, 1231w, 1201m, 1091m, 1061w, 986s, 895w, 699s. ¹H-NMR (CDCl₃, 250 MHz): 7.9–7.8 (*m*, 2 arom. H); 7.6–7.5 (*m*, 1 arom. H); 7.5–7.4 (*m*, 2 arom. H); 7.25–7.1 (*m*, 5 arom. H); 3.45–3.25 (*m*, CH₂CH₂Br); 3.18 (*d*, *AB*, *J*_{AB} = 6.7, PhCH₂); 2.62 (*t*^{*}, *J* = 7.9, CH₂CH₂Br). MS: 359, 357 (2, *M*⁺), 105 (56), 91 (100), 77 (32), 51 (16).

rac-4-Methyl-2,4-diphenyloxazol-5(4H)-one (**1k**). From *rac*-**4c** (2.0 g, 7.83 mmol) according to *Method A*. The crude *rac*-**2c** was treated with MeI (2.44 ml, 39.15 mmol) according to *Method B* for 2 h at r.t. Chromatography (SiO₂ (150 g), AcOEt/hexane 1:7) and crystallization from Et₂O/hexane gave 1.38 g (70.1%) of *rac*-**1k**. White solid. M.p. 54–56°. IR (KBr): 3066w, 2976w, 1819s, 1651s, 1579w, 1493w, 1450w, 1321m, 1292w, 1192w, 1007s, 893m, 773w, 698s. ¹H-NMR (CDCl₃, 250 MHz): 8.15–8.05 (*m*, 2 arom. H); 7.7–7.45 (*m*, 5 arom. H); 7.45–7.25 (*m*, 3 arom. H); 1.89 (*s*, Me). MS: 251 (1, *M*⁺), 223 (10), 207 (39), 105 (100), 77 (53), 51 (20). Anal. calc. for C₁₆H₁₃NO₂ (251.285): C 76.48, H 5.21, N 5.57; found: C 76.24, H 5.31, N 5.60.

rac-4-(4-Methoxybenzyl)-2,4-diphenyloxazol-5(4H)-one (**1l**). From *rac*-**4c** (1.61 g, 6.32 mmol) according to *Method A*. The crude *rac*-**2c** was treated with 4-methoxybenzyl chloride (1.10 ml, 8.10 mmol) according to *Method B* for 3 h at r.t. Chromatography (SiO₂ (120 g), AcOEt/hexane 1:10) and crystallization from AcOEt/hexane gave 1.65 g (73%) of *rac*-**1l**. White solid. M.p. 106–108°. IR (KBr): 3059w, 3020w, 2940w, 2841w, 1810s, 1660s, 1612w, 1510s, 1448m, 1301w, 1250s, 1176m, 1061m, 987m, 957m, 699m. ¹H-NMR (CDCl₃, 250 MHz): 8.0–7.9 (*m*, 2 arom. H); 7.85–7.75 (*m*, 2 arom. H); 7.6–7.3 (*m*, 6 arom. H); 7.2–7.1 (*m*, 2 arom. H); 6.8–6.65 (*m*, 2 arom. H); 3.71 (*s*, MeO); 3.48, 3.40 (2*d*^{*}, *AB*, *J*_{AB} = 13.7, CH₂). IS-MS: 380.3 (30, [*M* + Na]⁺), 358.3 (80, [*M* + H]⁺), 330.2 (100). Anal. calc. for C₂₃H₁₉NO₃ (357.409): C 77.29, H 5.36, N 3.92; found: C 77.24, H 5.48, N 3.90.

rac-4-(4-Methoxybenzyl)-4-methyl-2-phenyloxazol-5(4H)-one (**1m**). From *rac*-**4d** (5.0 g, 25.9 mmol) according to *Method A*. The crude *rac*-**2d** was treated with 4-methoxybenzyl chloride (7.72 ml, 28.5 mmol) according to *Method B* for 1 h at r.t. Chromatography (SiO₂ (500 g), AcOEt/hexane 1:10) and crystallization from hexane gave 4.97 g (65%) of *rac*-**1m**. White solid. M.p. 91–92°. IR (KBr): 3064w, 2934w, 2905w, 1809s, 1655s, 1612w, 1513m, 1448w, 1323w, 1289m, 1246m, 1005s, 687m. ¹H-NMR (CDCl₃, 250 MHz): 7.9–7.85 (*m*, 2 arom. H); 7.6–7.4 (*m*, 3 arom. H); 7.15–7.05 (*m*, 2 arom. H); 3.71 (*s*, MeO); 3.16, 3.10 (2*d*, *J*_{AB} = 14.1, CH₂–C(4)); 1.61 (*s*, Me–C(4)). MS: 295 (< 1, *M*⁺), 121 (100), 105 (6), 77 (12).

rac-4-(Iodomethyl)-4-methyl-2-phenyloxazol-5(4H)-one (**1n**). From *rac*-**4d** (10.0 g, 51.74 mmol) according to *Method A*. The crude *rac*-**2d** was treated with CH₂I₂ (20.9 ml, 0.259 mol) according to *Method C* for 30 min at r.t. Chromatography (SiO₂ (500 g), AcOEt/hexane 1:10→1:7) and crystallization from hexane gave 5.50 g (33.7%) of *rac*-**1n**. White solid. 98–100°. IR (KBr): 3064w, 3028w, 2969w, 2926w, 1814s, 1649s, 1577w, 1450m, 1317m, 1293m, 1229m, 1006s, 929m, 884m, 694s. ¹H-NMR (CDCl₃, 250 MHz): 8.1–8.0 (*m*, 2 arom. H); 7.65–7.45 (*m*, 3 arom. H); 3.6–3.45 (*m*, *AB*, CH₂I); 1.70 (*s*, Me). MS: 315 (3, *M*⁺), 188 (35), 174 (12), 105 (100), 77 (44), 51 (16).

rac-(*tert*-Butyl) 4,5-Dihydro-4-(2-methylpropyl)-5-oxo-2-phenyloxazole-4-acetate (**1o**). From *rac*-**4e** (2.16 g, 9.21 mmol) according to *Method A*. The crude *rac*-**2e** was treated with *tert*-butyl 3-chloroacetate (3.96 ml, 27.63 mmol) according to *Method C* for 18 h at r.t. Chromatography (SiO₂ (400 g), Et₂O/hexane 1:9) gave first 0.15 g (4.9%) of *tert*-butyl [4-(2-methylpropyl)-2-phenyloxazol-5-yloxy]acetate (**5o**). Colourless oil. IR (film): 2930w,

1758s, 1729m, 1657m, 1605w, 1154s, 692m. ¹H-NMR (CDCl₃, 250 MHz): 7.9–7.85 (m, 2 arom. H); 4.59 (s, OCH₃); 2.57 (d, *J* = 8, Me₂CHCH₂); 2.1–2.0 (m, Me₂CHCH₂); 1.51 (s, *t*-Bu); 0.96 (d, *J* = 8, 6 H, Me₂CHCH₂). MS: 331 (*M*⁺).

Further elution yielded, after crystallization from hexane, 1.76 g (57.7%) of *rac*-**1o**. M.p. 82–83°. IR (KBr): 2930m, 1822s, 1729s, 1651s, 1579w, 1161s, 760w, 700m. ¹H-NMR (CDCl₃, 250 MHz): 8.1–8.0 (m, 2 arom. H); 7.6–7.5 (m, 3 arom. H); 2.97, 2.88 (2d, *AB*, *J*_{*AB*} = 16, CH₂); 1.89–1.63 (m, Me₂CHCH₂); 1.29 (s, *t*-Bu); 0.95 (d, *J* = 8, Me₂CHCH₂). MS: 331 (*M*⁺). Anal. calc. for C₁₉H₂₅NO₄ (331.41): C 68.86, H 7.60, N 4.23; found: C 68.80, H 7.59, N 4.07.

rac-4-(Iodomethyl)-4-(2-methylpropyl)-2-phenyloxazol-5(4H)-one (**1p**). From *rac*-**4e** (10.0 g, 42.5 mmol) according to *Method A*. The crude *rac*-**2e** was treated with CH₂I₂ (17.1 ml, 0.213 mol) according to *Method B* for 2 h at r.t. Chromatography (SiO₂ (500 g), AcOEt/hexane 1:10→1:7) and crystallization from hexane gave 12.5 g (82.3%) of *rac*-**1p**. White solid. M.p. 91.0–92.0°. IR (KBr): 3065w, 3022w, 2957w, 1814s, 1655s, 1449w, 1318m, 1292w, 1042s, 968m, 896m, 698s. ¹H-NMR (CDCl₃, 250 MHz): 8.1–8.0 (m, 2 arom. H); 7.7–7.45 (m, 3 arom. H); 3.6–3.45 (m, *AB*, CH₂I); 2.1–1.85 (m, Me₂CHCH₂); 1.75–1.6 (m, Me₂CHCH₂); 0.92, 0.87 (2d, *J* = 6.6, Me₂CHCH₂). MS: 357 (< 1, *M*⁺), 230 (16), 174 (13), 105 (100), 77 (36). Anal. calc. for C₁₄H₁₆INO₂ (357.191): C 47.08, H 4.52, I 35.53, N 3.92; found: C 47.14, H 4.72, I 35.33, N 3.91.

rac-(*tert*-Butyl) 4,5-Dihydro-4-methyl-5-oxo-2-phenyloxazole-4-acetate (**1q**). From (*S*)-**4f** (3.0 g, 10.23 mmol) according to *Method A*. The crude *rac*-**2f** was treated with MeI (3.19 ml, 51.2 mmol) according to *Method B* for 2 h at r.t. Chromatography (SiO₂ (180 g), AcOEt/hexane 1:4) and crystallization from hexane gave 2.0 g (67.6%) of *rac*-**1q**. White solid. M.p. 54–56°. IR (KBr): 3066w, 2977w, 2935w, 1827s, 1728s, 1652s, 1579w, 1494w, 1448w, 1354m, 1324m, 1297m, 1243w, 1165m, 1131s, 1009s, 898w, 698m. ¹H-NMR (CDCl₃, 250 MHz): 8.05–7.95 (m, 2 arom. H); 7.65–7.45 (m, 3 arom. H); 3.01, 2.88 (2d, *AB*, *J*_{*AB*} = 16.4, CH₂); 1.51 (s, Me); 1.30 (s, *t*-Bu). MS: 289 (< 1, *M*⁺), 234 (7), 216 (15), 188 (20), 161 (13), 105 (100), 77 (38), 57 (60). Anal. calc. for C₁₆H₁₉NO₄ (289.331): C 66.42, H 6.62, N 4.84; found: C 66.27, H 6.70, N 4.78.

rac-(*tert*-Butyl) 4,5-Dihydro-4-methyl-5-oxo-2-phenyloxazole-4-propanoate (**1r**). From (*S*)-**4g** (5.0 g, 16.27 mmol) according to *Method A*. The crude *rac*-**2g** was treated with Me (2.16 ml, 81.4 mmol) according to *Method C* for 18 h at r.t. Chromatography (SiO₂ (200 g), AcOEt/hexane 1:10) and crystallization from hexane gave 1.01 g (48.3%) of *rac*-**1r**. White solid. M.p. 75–76°. IR (KBr): 2936m, 2872w, 1819s, 1727s, 1654s, 1291s, 1095m, 1005s, 696s. ¹H-NMR (CDCl₃, 250 MHz): 8.0–7.95 (m, 2 arom. H); 7.6–7.5 (m, 3 arom. H); 2.2–2.1 (m, 4 aliph. H); 1.54 (s, Me); 1.39 (s, *t*-Bu). MS: 303 (*M*⁺). Anal. calc. for C₁₇H₂₁NO₄ (303.36): C 67.31, H 6.98, N 4.62; found: C 67.31, H 6.97, N 4.39.

rac-(*tert*-Butyl) 4-[(Benzyloxycarbonyl)methyl]-4,5-dihydro-5-oxo-2-phenyloxazole-4-propanoate (**1s**). From (*S*)-**4g** (2.12 g, 6.91 mmol) according to *Method A*. The crude *rac*-**2g** was treated with benzyl 2-bromoacetate (2.37 g, 10.37 mmol) according to *Method B* for 12 h at r.t. Chromatography (SiO₂ (200 g), AcOEt/hexane 9:1) gave 1.50 g (51.2%) of *rac*-**1r**. Pale yellow oil. IR (film): 2992w, 1822s, 1735s, 1652m, 1496m, 1154m, 1008m, 697m. ¹H-NMR (CDCl₃, 250 MHz): 7.95–7.9 (m, 2 arom. H); 7.6–7.55 (m, 1 arom. H); 7.50–7.49 (m, 2 arom. H); 7.26–7.23 (m, 5 arom. H); 5.05, 4.97 (2d, *J* = 8, CH₂); 3.08 (s, CH₂); 2.20–2.18 (m, 2 CH₂); 1.38 (s, *t*-Bu). MS: 437 (< 1, *M*⁺), 381, 105. Anal. calc. for C₂₅H₂₇NO₆ (437.47): C 68.64, H 6.22, N 3.20; found: C 68.67, H 6.62, N 2.83.

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